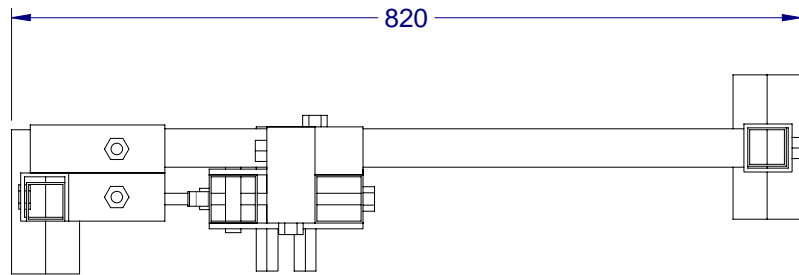


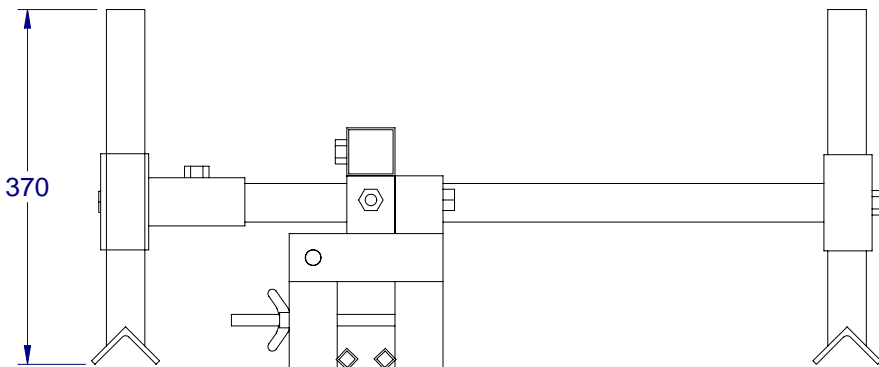
ITEM	DWG	TITLE	QTY	Mass
1	COA-101	CLAMPING JAW FRAME	1	2.7 kg
2	COA-102	CLAMPING JAW	1	0.6 kg
3	COA-103	SUPPORT BAR	1	3.9 kg
4	COA-104	SUPPORT FRAME	1	2.0 kg
5	COA-105	SUPPORT LEG	2	2.8 kg
6	COA-106	CLAMPING NUT	1	0.1 kg

MASS: 12.1 kg

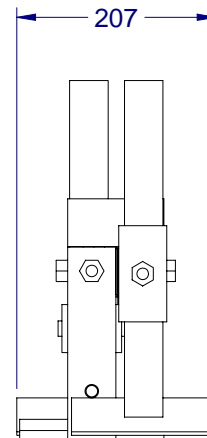
REV	DESCRIPTION / CHANGES	BY	APP'D	DATE



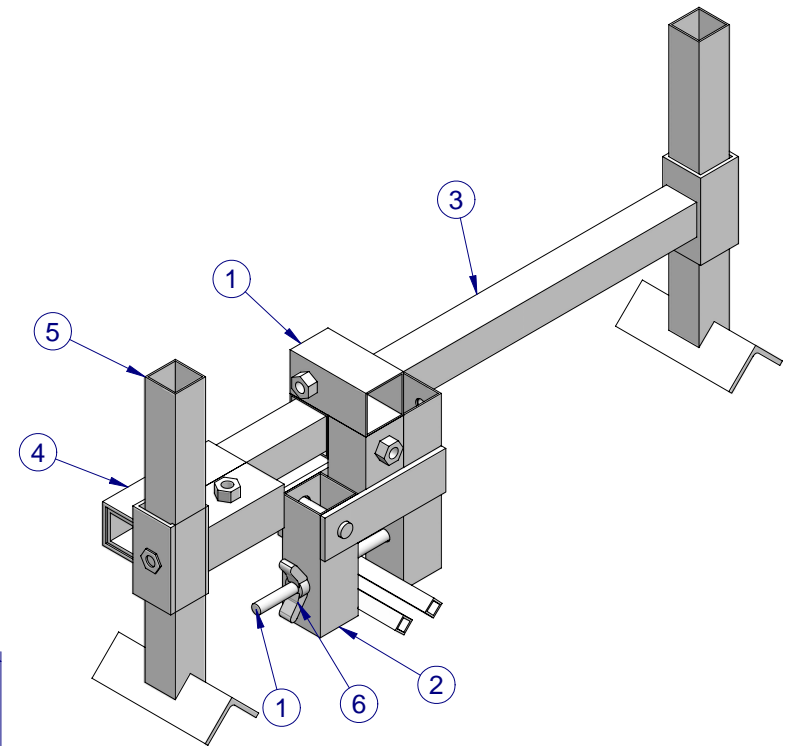
TOP VIEW



FRONT VIEW



SIDE VIEW



ISOMETRIC VIEW

GENERAL WELDING NOTES:
 1- ALL WELDS ON OUTSIDE SURFACES ONLY
 2- MAINTAIN ALL HOLLOW SECTIONS
 3- THICK LINES ON ISO VIEWS SHOW VISIBLE WELD LOCATIONS ONLY

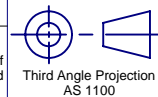


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TOLERANCES
 (Unless otherwise noted)
 Whole: ± 0.25 mm
 Decimal: ± 0.1 mm
 Angular: ± 0.25 deg.



MATERIAL NOTES:
 ALL STEEL TO COMPLY WITH AS1163 GRADES C350L0 & C450L0



Denotes Critical Dimension

ALL FINISHES HOT-DIP GALVANIZED FINISH UNLESS OTHERWISE SPECIFIED - PROVIDE DRAINAGE HOLES WHERE NECESSARY IF NOT ALREADY DRAWN

All Dimensions Are In Millimetres
 Break All Sharp Corners and Remove Burrs & Swarf

DATE: 5/03/2007

DRN: *CJM*

APPROVED:

TITLE: CLAMP ON METAL ROOF SYSTEM
CLAMP ON METAL ROOF SYSTEM ASSM.

MATERIAL:
SEE DRAWINGS

FINISH:
SEE DRAWINGS

DWG No:
COA-001

A3

REV No:
1

SCALE: D.N.S

SHEET 1 of 1